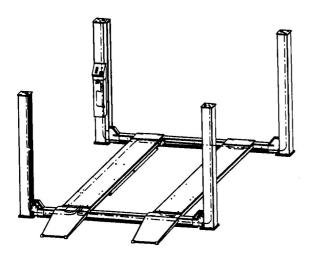
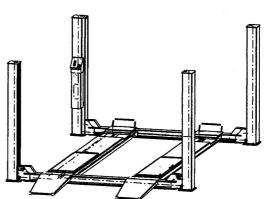
4.45 HN/ 4.45 HN Plus

Automotive-Lift date: 01/2007 Manual date: 01.08.2012







Operating Instruction and Documentation

Retailer address / phone





Original Documentation

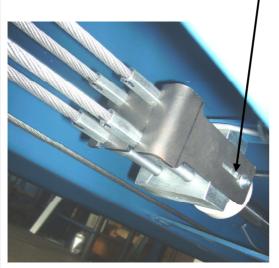


Attention! Important information for the installation!

After the general adjustment of the automotive lift <u>all</u> ropes must be locked at the rope-terminal and on the top of all 4 columns as followed:

- 1. move the locking plate on the ropes to the block (position as shown in picture 1)
- 2. put the cylinder screw M5x20 DIN912 with a disc M5 DIN125A in the slit of the plate
- 3. move the plate so that the screw is on the end of the slit
- 4. counter the screw with a self-locking hex-nut M5 DIN985 and a disc M5 DIN125A Attention! Do not lock the plate at the rope terminal! It must be movable!
- 5. on opposite side of the terminal each of the ropes must be counter-locked with 2 hex-nuts M12 DIN934 (picture 2)

slit of the locking plate



picture 1 assembling of the locking plate (sight from below)



picture 2



picture 3 counter-locking of the rope on top of column with 2 hex-nuts M12 DIN934 (see example for one column)

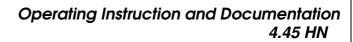




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Foreword

Nussbaum lifting systems are the result of over 25 years experience in the automotive lifting industry.

The high quality and the superior concept ensure reliability, a long lift lifetime and above all and economic business solution.

To avoid unnecessary damage, injury or even death, read the operating instructions with care and observe the contents.

Nussbaum lifts is not responsible for incidents involving the use of Nussbaum lifting systems for applications other than those for which they were designed.

Otto Nußbaum GmbH & Co. KG is not liable for any resulting damages. The user carries the risk alone.

Obligations of the user:

- To observe and adhere to the operating instructions.
- To follow the recommended inspection and maintenance procedures and carry out the prescribed tests.
- The operating instructions must be observed by all persons working with or around the lift.
- Above all chapter 4 "Safety Regulations" is very important and must be closely adhered to.
- In addition to the safety regulations stated in the operating instructions manual, the appropriate safety regulations and the operating procedures of the place of operation must also be considered.

Obligations of the operator:

The operator is obliged to allow only those persons complying to the following requirements to work with or around the unit.

- Persons being familiar with the basic regulations concerning labour safety and accident prevention and being trained to operate the particular unit.
- Persons having read and understood the chapter concerning safety and warning symbols.
- Persons using the lift are required to confirm that they have read and understood the chapter on safety and warning symbols by signing the appropriate form.

Dangers when operating the lift:

Nußbaum-Lifts are designed and built according to technical standards and the approved regulations for technical safety. The use of Nußbaum lifts for purposes other than those for which they were designed, may result in injury or even death.



The lift must only be operated:

- For its appropriate use
- In faultless condition concerning technical security.

Organisational Requirements

- The instructions for use are to be kept at the place of operation being easily accessible at any time.
- In addition to the instructions for use, rules pertaining to other regulations i.e. accident prevention and environmental rules are to be observed and adhered to.
- The owner of the Nußbaum lifting system must ensure that operators and persons working with or around the lift occasionally conduct "refresher" courses to ensure that the appropriate operating procedures and safety precautions are known.
- Personal Protective Equipment (PPE) must be used according to the appropriate regulations.
- All safety- and danger signs on and around the lift are to be observed and followed!
- Spare parts must comply with the technical requirements specified by the manufacturer. This is only warranted with original parts.
- Observe and adhere to the specified time intervals between tests and inspections.

Maintenance works, repairing faults

- Adjustments, maintenance, and inspections, are to be followed according to the time intervals specified. Details regarding the exchange of parts and components as mentioned in the operating instructions are to be adhered to.
 - These works must only be carried out by expert personal.
- After maintenance- and repair works loose screws, nuts and bolts must always be firmly tightened!

Guarantee and liability

Our "General conditions of selling and delivering" are in force.
 There will be no guarantee or liability for incidents involving injuries or death or damage to

equipment if these incidents are the result of one or more of the following reasons.

- Inappropriate use of the lift
- Inappropriate installation, initiation, operation and maintenance of the lift.
- Use of the lift while one or several security devices do not work, do not work correctly or are not installed correctly.
- Failure to follow the regulations of the operating instructions regarding transport, storage, installation, initiation, operation and maintenance of the lift.
- Unauthorized changes to the structure of the lift without first asking the producer.
- Unauthorized changes of adjustments of important components of the lift (e.g. driving elements, power rating, motor speed, etc)
- Wrong or incorrect maintenance practice.
- Catastrophes, acts of God or external reasons.





After completely filling out this sheet including signatures, copy and return the original to the manufacturer. The copy must remain in the manual.

Otto Nußbaum GmbH & Co. KG Korker Straße 24 D-77694 Kehl-Bodersweier

Record of installation

The automotive lift with the			
serial number:	was installed on:		
at the firm:	at:		
The installation was carried	carried out and the lift was started out by the operating authority/com	petent (please de	
-	carried out by a competent persor		•
The operating authority conf	irms the correct installation of the	automotive lift, the	e competent person
confirms the correct initial or	peration.		
Used Dowels(*):		_(Type/Name)	
Minimum anchorage	depth (*) kept:	mm	ok
Starting torque (*) kep	ot:	_NM	ok
date	name of the operating authority	signature of the	e operating authority
date	name of the competent person	signature of the	competent person
Your customer service:			(stamp)
(*) see supplement of the do	wel manufacturers		



Record of handing over

The automotive lift with the				
serial number:		was installed on:		
at the firm:the safety was checked and				
•			automotive lift. The introduction was a franchised dealer (competer	
date	name		signature	
date	name		signature	
date	name		signature	
date	name		signature	
date	name		signature	
date	name		signature	
date	name of compe	etent	signature of the competent	
Your customer service:			(stamp)	



1 General Information

The document "Operating Instructions and Documentation" contains important information about installation, operation and maintenance of the automotive lift.

- Conformation of installation of the automotive lift is recorded on the "Record of Installation" form and must be signed and returned to the manufacturer.
- Conformation of once of, regular and out of the ordinary service checks is recorded in the
 respective check forms. The forms are used to document the checks. They should not be
 removed from the manual.

All **Changes to the structure** and any change of **location** of the automotive lift must be registered in the "**Master document**" of the lift

1.1 Installation and service checks of the automotive lift

Only specialised staff are allowed to repair and maintain the lift and only these specialised staff are allowed to conduct safety checks on the lift. For the purposes of this document these specialised staff will be called Experts and Competent persons.

Experts

are persons (for example self-employed engineers, experts) which have received instructions and have the appropriate experience to check and to test the automotive lifts. They are aware of the work involved and know the accident prevention regulations.

Competent persons are persons who have acquired adequate knowledge and experience with automotive lifts. They have completed the appropriate training provided by the liftmanufacturer (the servicing technicians of the manufacturer or dealer, are regarded as competent)

1.2 Warning Symbols

The three symbols below are used to indicate danger and other important information. Pay attention to areas on and around the lift that are marked with these symbols.



Danger! This sign indicates danger. Ignoring this warning may result in injury or even death.



Caution! This sign cautions against possible damage to the automotive lift or other material objects in the case of improper use .



Attention! This sign indicates an important function or other important information regarding the operation of the lift.



2 Master document of the automotive lift

2.1 Lift-manufacturer

Otto Nußbaum GmbH & Co. KG Korker Straße 24 D-77694 Kehl-Bodersweier

2.2 Application

The automotive lift is a lifting mechanism for lifting motor vehicles with a laden weight of up to 4500 kg . The max. load distribution is 2:1 either in or against the drive-on direction.

The automotive lift has been designed for servicing vehicles only. It has not been designed to carry people. Carrying people either directly on the lift or in vehicles that are on the lift is therefore not allowed.

The installation of the standard lift in hazardous or dangerous locations such as wash bays is dangerous and is therefore not allowed.

Changes of construction, repairing and changes of place must be registered in this master document.

2.3 Changes at the construction

Changes at the construction, expert checking, resignature of the expert)	sumption of work (date, kind of change,
name, address of the expert	
place, date	signature of the expert
2.4 Displacement of the automotive-lift	
Displacement of the automotive-lift, expert check change, signature of the competent)	ing, resumption of work (date, kind of
name, address of the competent	
place, date	signature of the competent



2.5 Declaration of Conformity

EG- Konformitätserklärung



gemäß Maschinenrichtlinie Anhang II 1A

Deplaration of Conformity according Machinery Directive 2006/42/EG ANNEX II 1A Déplaration de conformité selon directive machines annexe II 1A Deplaración de conformidad según Directiva Maquinaria 2006/42/EG ANNEX II 1A Dichiarazione di conformida in accordo alla direttiva 2006/42/EG ANNEX II 1A

Hiermit erklären wir, daß die Hebebühne, Modell: Horeby we dec are that the iff model. Par la présente nous déclarons que le pont élévateur modèle: Por la présente declare, que el olevador modèle. Con la presente si dichiara che il sollevatore.

allen einschlägigen Bestimmungen der folgenden Richtlinien entspricht: fulfils all the relevant provisions of the following Directives: correspond aux normes suiventes, cumple todas las disposiciones pertinentes de las Directivas siguientes: ademple, a tutte le richieste delle seguenti direttive:

Maschinenrichtlinie / Machinery Directive EMV Richtlinie / EMC Directive 2006/42/EG 2004/108/EG

COMBILIFT COMBILIFT 4.45 HN

COMBI LIFT 4.45 HN A COMBI LIFT 4.45 HN Plus

COMBILIFT 4.45 HN Plus A

in Übereinstimmung mit den folgenden harmonisierten Normen gefertigt wurde was manufactured in conformity with the harmonized norma fabriqué en conformité sation les normes harmonisées en vigueurs, producido de acuerdo a las siguientes normas almonizadas è stato fabbricato in conformità con le norme armonizzate.

Fahrzeug- Hebebühnen / Vehicle lifts Elektromagnetische Verträglichkeit / Electromagnetic compatibility (EMC) EN 1493: 2010 EN 61000-6-2 ,-6-4

Beauftragter für die Technische Dokumentation Authorised to compilo the technical file Otto Nußbaum GmbH & Co. KG

Seriennummer Serial number

Seriennummer

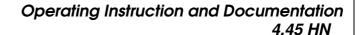
Kehl- Bodersweier, 12.03.2012

Hans Nußbaum

Musebaum

Otto Nußbaum GmbH & Co. KG. Korker Str. 24. D-77694 Kehl-Bodersweier Tel. +49(0)7853/899-0. Fax: +49(0)7853/8787 www.nussbaum liffs.de.

CE





3 Technical Information

3.1 Technical ratings

Capacity: 4500 kg

Load distribution: max. 2:1 in or against the drive on direction

Lifting time: approx. 50 sec. with 2670 kg Load

Lowering time: approx. 30 sec. + CE-Stop with 2670 kg Load

Lifting height: max. 1840 mm
Line Volthage: 3 x 400 Volt , 50Hz

Power rating: 2,2 kW

Motor rotation:

Pump capacity:

4,2 cm³/rotation

Hydraulic pressure:

approx. 225 bar

Pressure relief valve:

approx. 250 bar

approx. 10 Litre

Sound level L_{pA} $\leq 70 \text{ dB}$

Connection by customer 3~/N+PE, 400V, 50 Hz

fuse T16A (time-lag fuse)

observe your regulations of your country

3.2 Safety device

1. Safety ratchet

Safety device against unintentional lowering.

2. Holding valve

Safety device against unintentional lowering.

3. Pressure relief valve

Overpressure safety of the hydraulic system

4. Lockable main switch

Safety device against unauthorised operation

5. Safety device at the platform against rolling.

Safety device against falling down, in case the hand brake is not fasten.

6. Safety switch

Safety device against unintentional lowering in case a rope is slack or torn.

7. CE-Stop

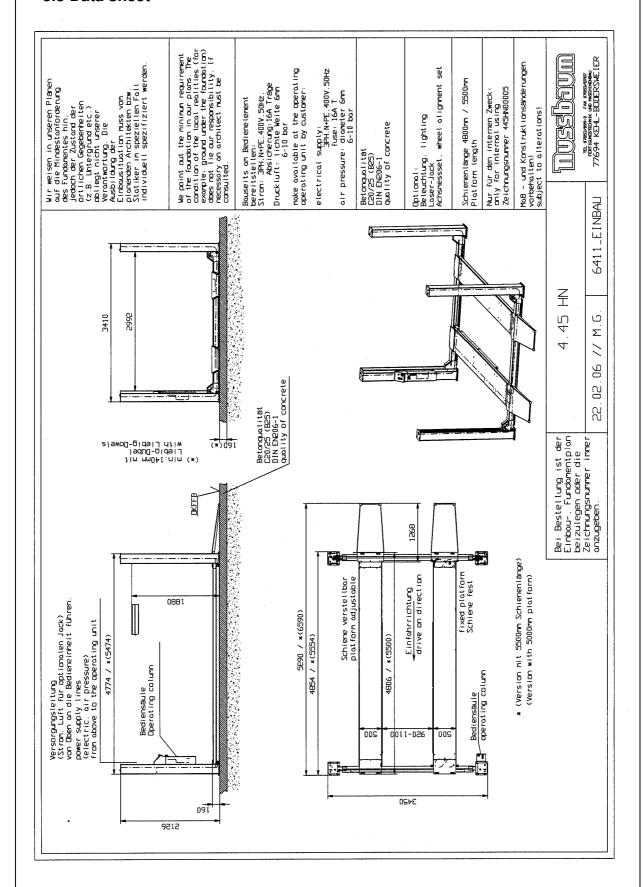
Safety device against squeeze.

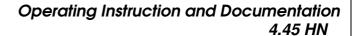
8. Top-limit switch

The lift stops the raising, if the platform reaches the highest position.

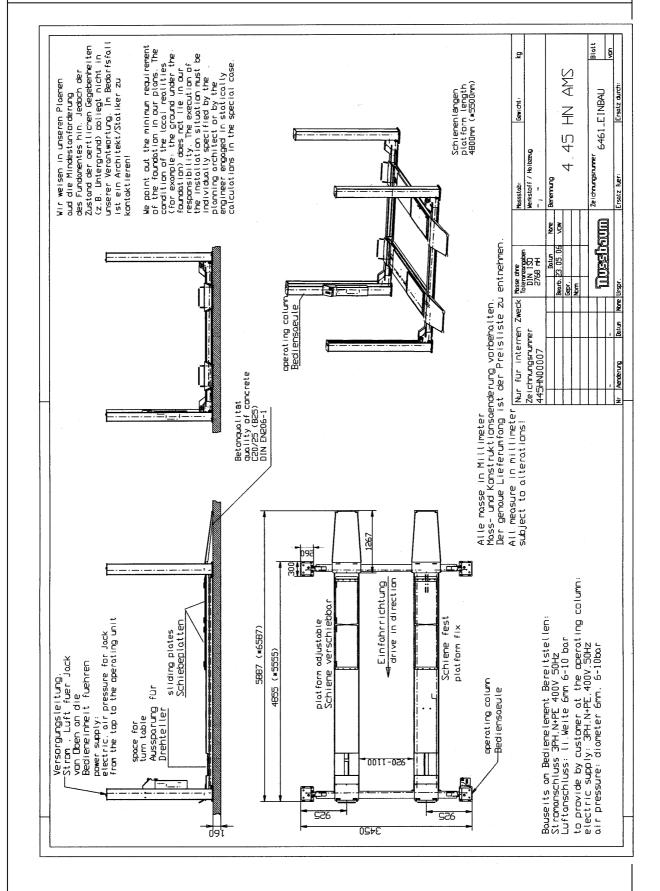


3.3 Data sheet



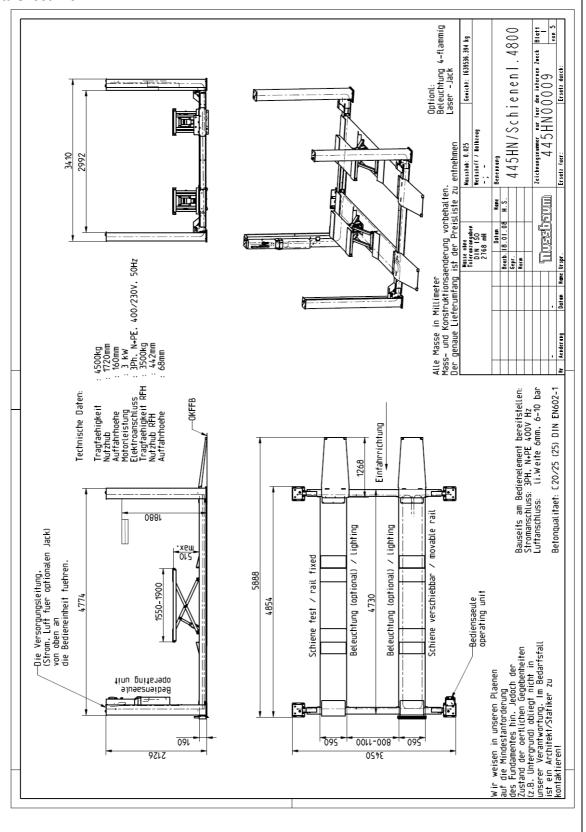








Data sheet with RFH



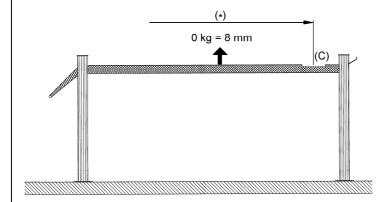


3.4 Manufacturing reference

Each platform becomes with a curvature upward manufactured by approx. + 8 mm. (initial tension) Dependent on the vehicle weight and wheel base can the initial tension reduce.

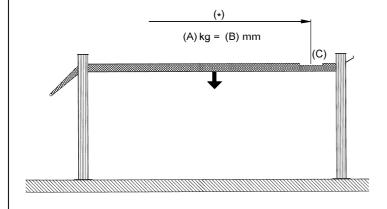
With tests determined results of measurement were registered into the following table.

Each individual manufactured Platform is submitted of a measurement and logged in a result table.



Each platform becomes with a curvature upward manufactured by approx. + 8 mm. (initial tension)

(* mm = measuring point)



(C) starting point =Centre turntable

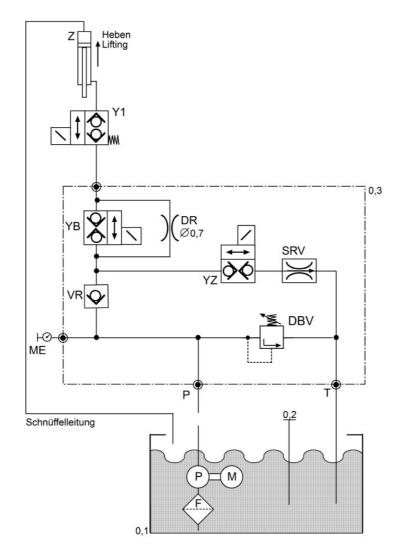
Excerpt from inspection report of 11.07.06:

length		5500 mm				
wheel base	(*)	3000 mm	2700 mm	2500 mm	2200 mm	2200 mm
load	(A)	1000 kg	1000 kg	1000 kg	1000 kg	1500 kg
Initial tensio	n (B)	+4mm	+3mm	+2mm	+1mm	-1mm (Deflection)



4 Hydraulic diagram

Hydraulic diagram without wheel free lift



Hydraulic parts list

0.1	Oli tank
0.2	Oil level gauge

0.3 Hydraulic blockM sub oil motor 2,2 kW

P gear pump 4,2 cm³/rotation

F Oil filter

DBV pressure relief valve

DR lowering valve

SRV flow control valve complete

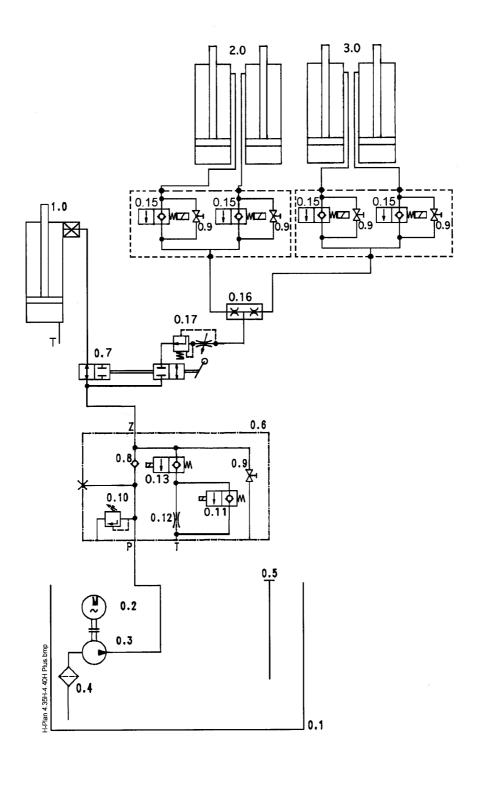
Z Cylinder complete

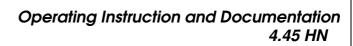
ME test port

Y1/YZ/YB double seat valve



Hydraulic diagram with wheel free lift





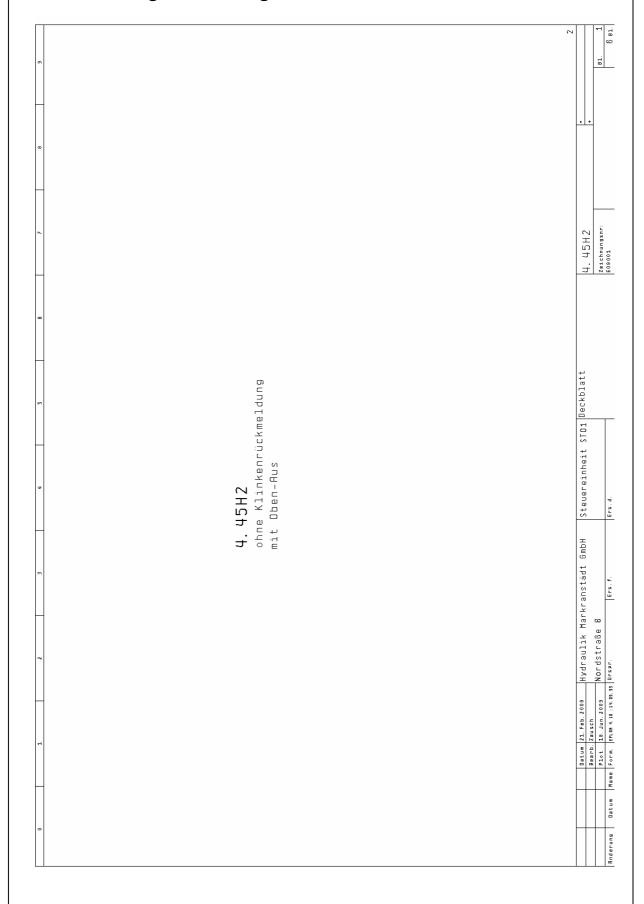


Hydraulic parts list

part #	description	
0.1	oil tank	
0.2	motor	990910
0.3	gear pump	980486
0.4	filter	980201
0.5	screw	9VSTIR1/4ED
0.6	hydraulic block complete	232POW22037
0.7	ball valve (main lift / wheel free lift)	980513
8.0	holding valve	980480
0.9	emergency lowering screw	9232TTL42038
0.10	pressure relief valve	232NSTL02082
0.11	magnetic valve	980478
0.12	screen	
0.13	magnetic valve	980478
0.15	magnetic valve	980478
0.16	flow control valve	
0.17	lowering valve (active during lowering)	980247
1.0	cylinder main lift	435H02000
2.0	cylinder wheel free lift	
3.0	cylinder wheel free lift	

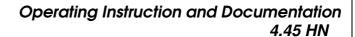


5 Electrical diagram drawing without wheel free lift

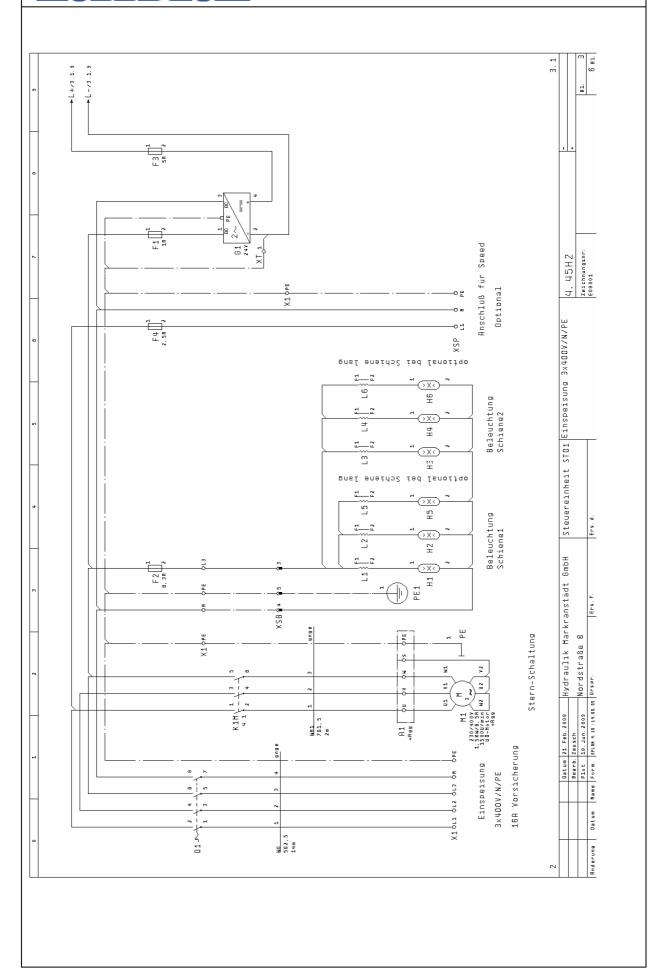




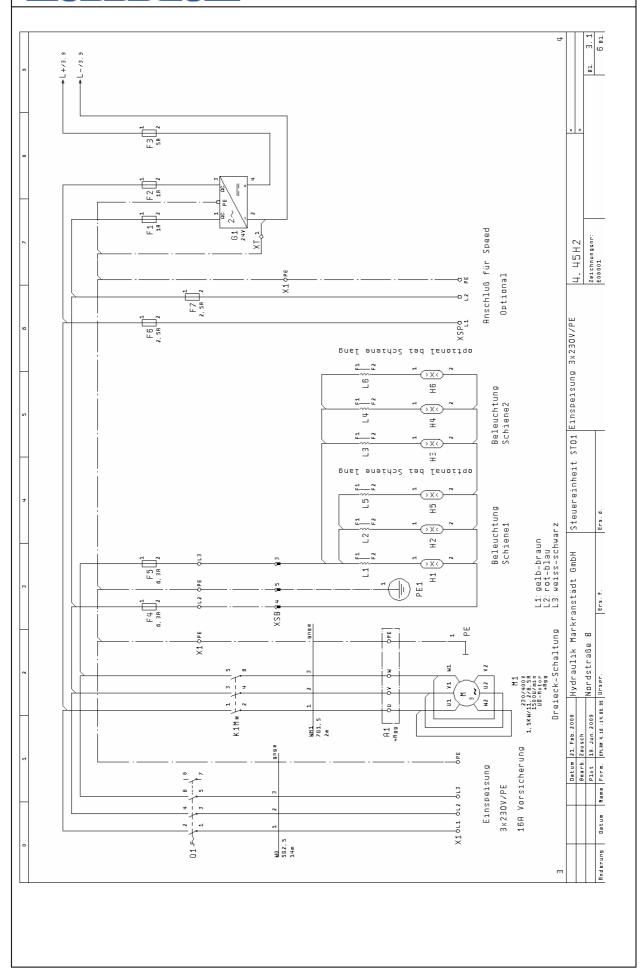
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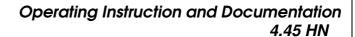




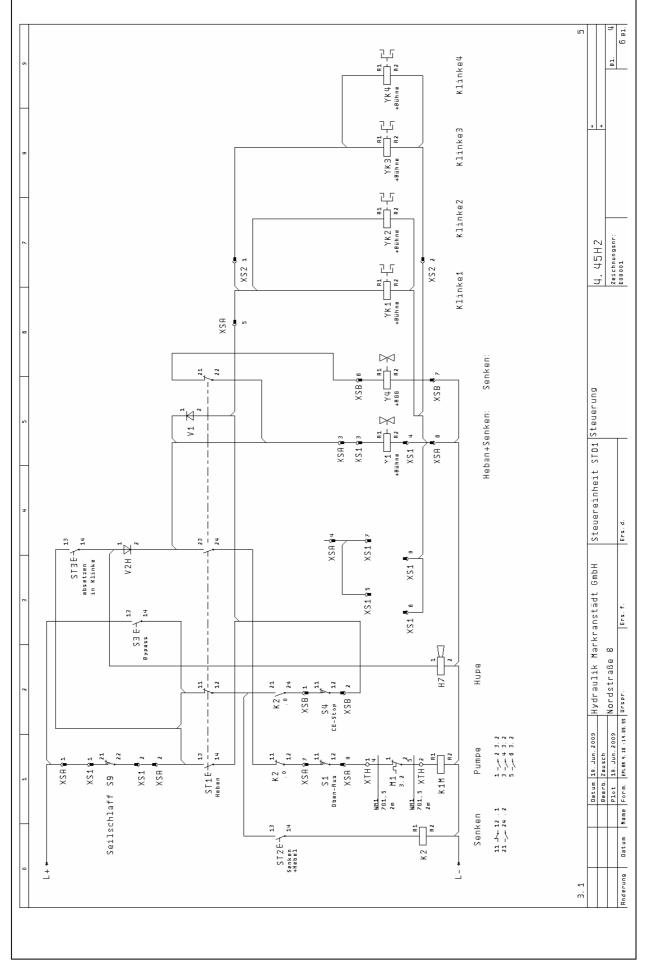


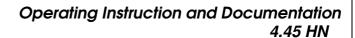




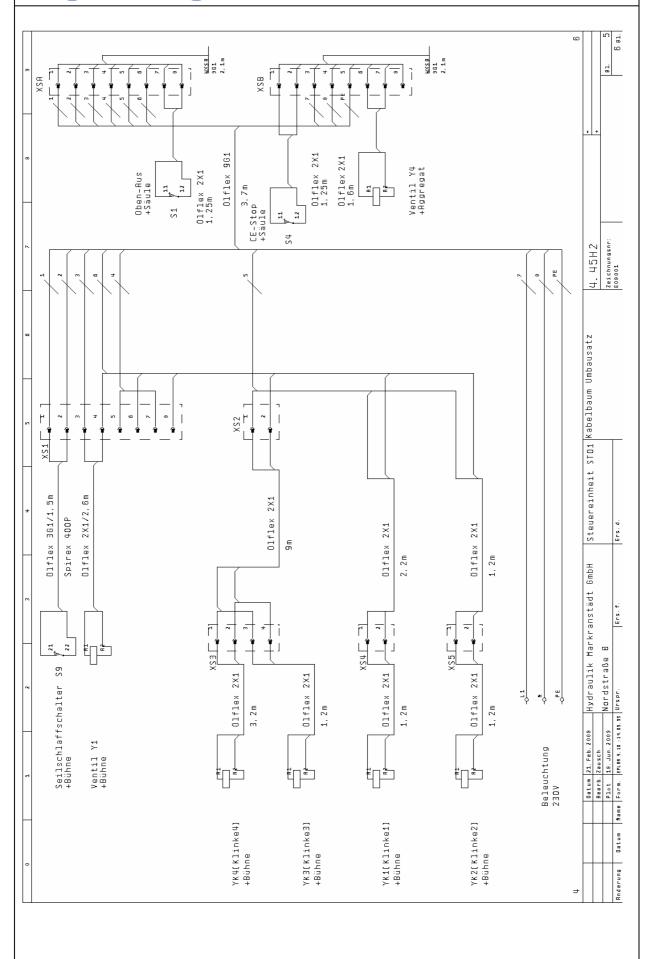




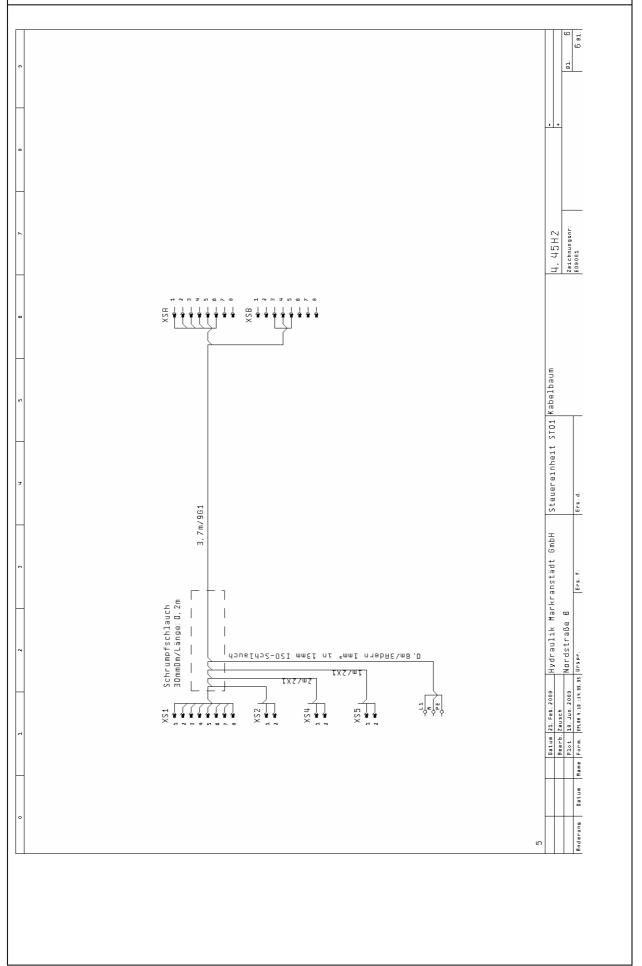


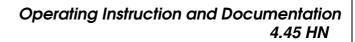














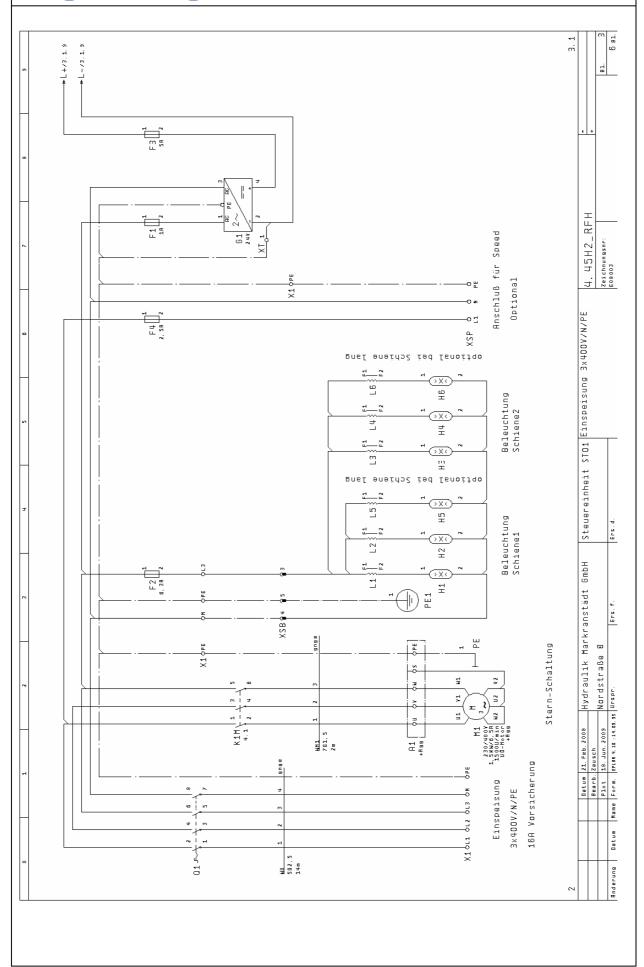
6 Electrical diagram drawing with wheel free lift



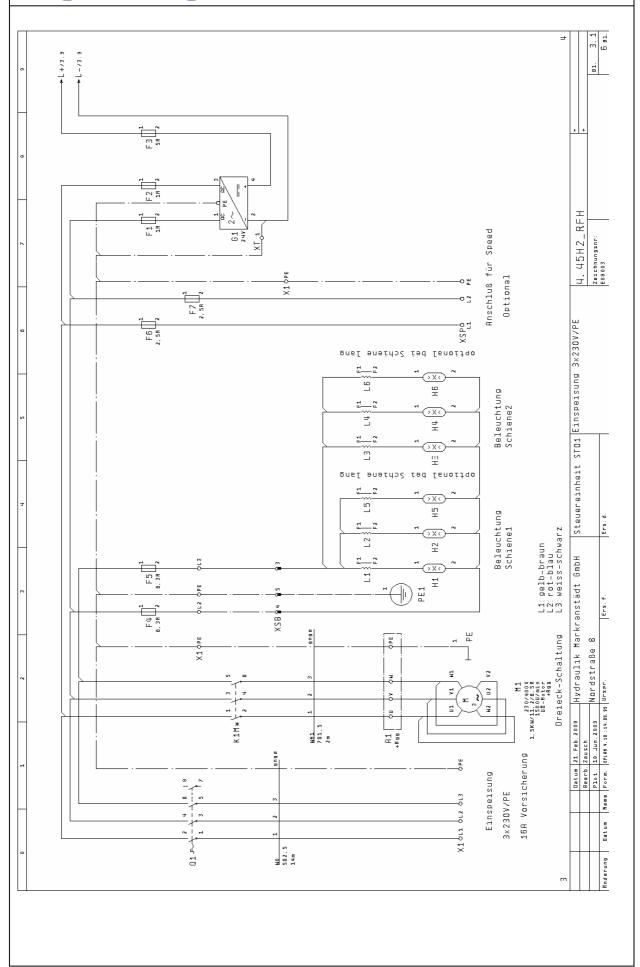


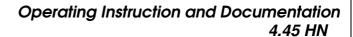
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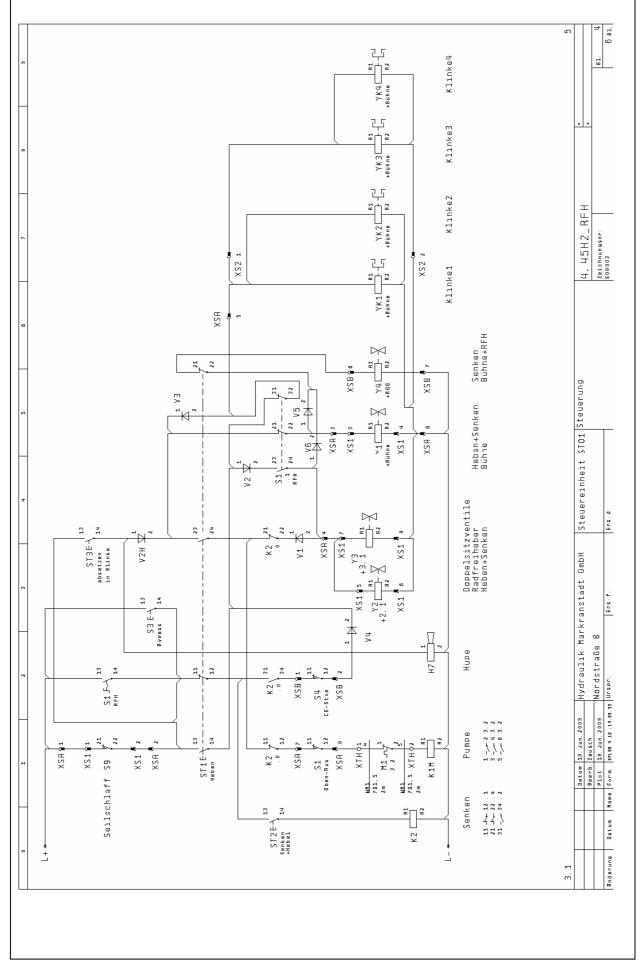




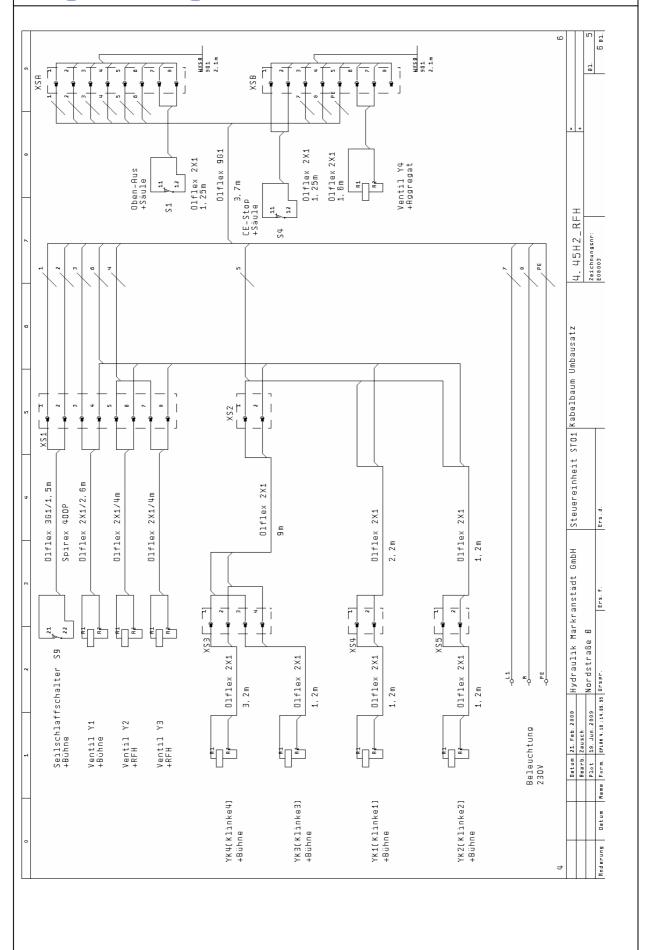




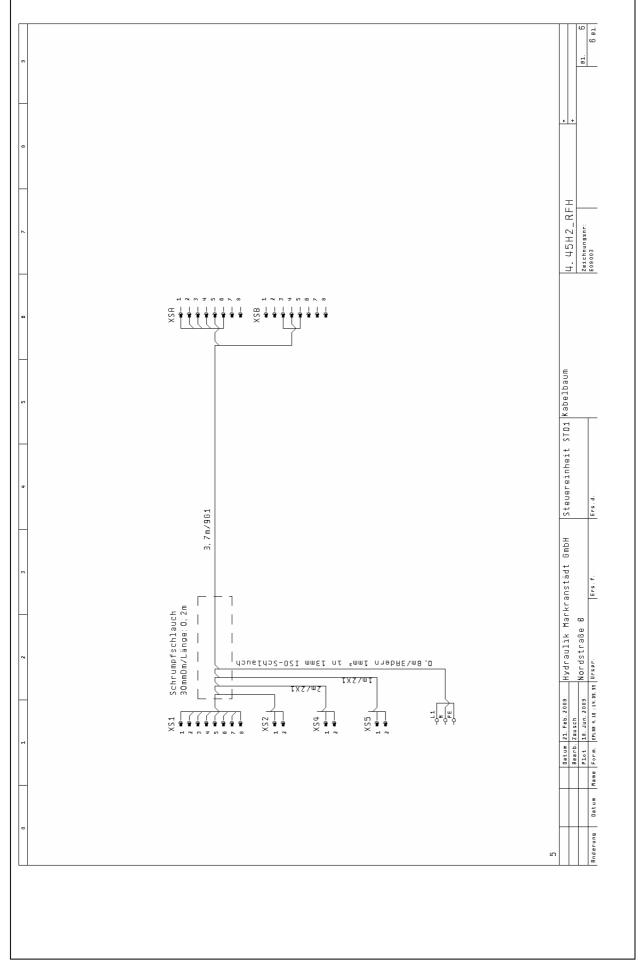










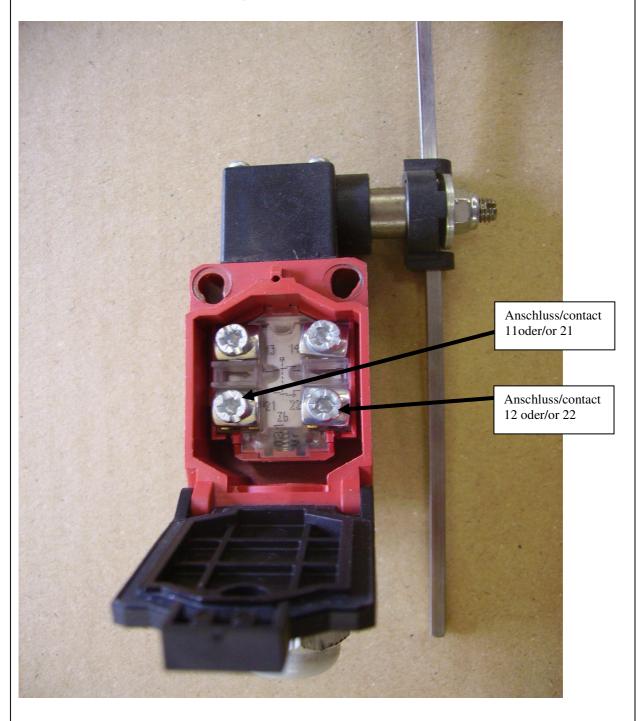




6.1 Connection-Command (picture)

Electrical wiring has to be executed by qualified personal only!

Oben-Aus-Schalter / top-off switch





7 Safety regulations

If you use the automotive lift, the German following regulations are to be considered: BGG945: Examine of automotive-lifts; BGR500 Using automotive-lifts; (VBG14).

Especially the following regulations are very important:

- The laden weight of the lifted vehicle must not exceed 4500 kg for the automotive lift.
 Load distribution max. 2:1 in or against the drive on direction.
- The automotive lift must be in its lowest position (fully collapsed), before the vehicle can be driving on to the lift. Only then can the vehicle be lifted.
- While working with the lift the operating instructions must be followed.
- Vehicles with low clearance or vehicles that are specially equipped should be pre tested to ensure that they clear the lift ramp to avoid damage.
- Only trained personnel over the age of 18 years old are to operate this lift.
- No one is to stand within the working area (danger area) during lifting and lowering
- · No one is to be raised or lowed either directly or in a vehicle by the automotive lift.
- No one is to climb onto the automotive lift or onto an already raised vehicle.
- The automotive column lift must be checked by an expert after changes in the construction have been made.
- The main switch must be switched off and locked before work on the vehicle can commence. This is a safety precaution to ensure that the lift does not move during work.
- The main switch must be switched off and locked before any maintenance or repair work on the automotive lift itself can be carried out.
- During lifting or lowering the operator must observe the vehicle to ensure that the vehicle and the lift are functioning correctly.
- Installation of the standard-mobile column lift in hazardous or dangerous locations such as washing bays is dangerous and is not allowed.

8 Operating Instructions



The Safety Regulations must be observed and adhered to while working with the automotive lift. Read the safety regulations in chapter 4 carefully before working with the lift!

8.1 Lifting the vehicle

• Drive the vehicle onto the middle of the lift.



The complete wheels must be standing on the plattform, otherwise the vehicle can fall down.

- Secure the vehicle from rolling, put into gear, apply hand brake.
- Check all the danger points of the lift and ensure that there are no objects or people in the working area around the lift or on the lift.
- · Switch on the main switch.
- · Raise the vehicle. Press the button "Lifting".
- · Raise the vehicle to the required working height. Press the button "lifting".
- · Observe the complete process.



8.2 Lowering the vehicle

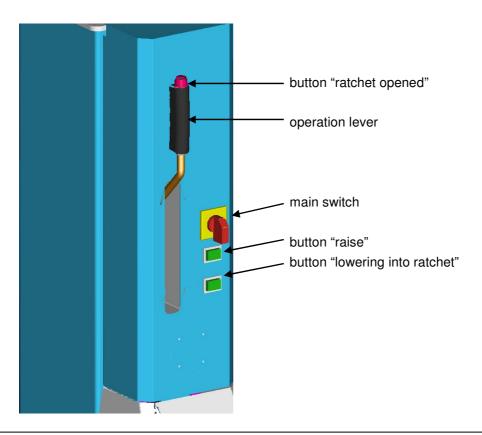
- Check all danger points of the lift and be sure that there are no objects or people in the working area (danger area) around the lift or on the lift.
- Press the button at the lever. (unlocking the safety ratchets). After it, pull the lever slowly downward.

The ratchets equipped with a safety switch. It means, only when all four ratchets are free, the lift will lower.

- The lowering process begins directly.
- In case the lift is in the safety ratchets, raise the lift a few millimetres. Press the button "lifting" and repeat the lowering process.
- Lower the lift to the required working height or to its lowest (or fully collapsed) position.
 Observe the complete lowering process.
- Before the lift reaches its lowest position, the lift stops automatically (CE-Stop). After the lift has stopped, check the danger areas around the lift. Press the button "lowering into the ratchet". A warning signal will sound as the lift is further lowered. This is to warn against the risk of crushing as the lift is lowered to its lowest (fully collapsed) position.
- Drive the vehicle off the lift if it is in the lowest position.

8.3 Lower the lift into the safety ratchets

- Pull the lever and press the button "lowering into the ratchet" to lower the lift onto the closest ratchet.
- Press the button "lifting" to raise the lift out of the ratchets.





8.4 Adjusting the platform

- It is possible to adjust the rail of the different wheelbase. That is necessary to reach the
 different wheelbases of the vehicles. One platform is only movable without load. (See the
 measure at the data sheet)
- The rail can be removed into the designated width. Therefore remove the load and raise the lift on approx.1000 mm height. The platform is movable on the chosen position without high force.
- · Before moving the rail, loosen the screw in front of it.

9 Troubleshooting

Problem: Motor does not start!

If the lift does not work properly, the reason might be quite simple. Please check the lift for the potential reasons mentioned on the following pages. If the cause of trouble still cannot be found, please call technical service.

Self-employer repair-working is prohibited.

Potential causes:
No power supply
Main switch is not engaged or defective
the main fuse defective
the feed line is cut
Thermal switch in the motor is active
Motor is defective
Top-Limit switch active or defective
Button "Lifting" defective
Rope is torn

No feedback from the ratchet switch (ratchet unlocked), ratchet magnet defective (no green LED shine)

solution:
examine the power supply
examine the main switch
examine the Fuse
examine the complete cable
Let motor cool down
Phone the technical service
examine the switch
Switch off the main switch and
phone the technical service
phone the technical service

Problem: Motor starts, lift does not lift!	
Potential causes:	solution:
The vehicle is too heavy	unload the vehicle
Level of the oil is too low	check the oil level, fill with hydraulic
	oil as required
Pressure relief valve is defective	Phone the technical service
Leakage in the hydraulic system	Examine the hydraulic system
Hydraulic valve is defective	Phone the technical service
Coupling between motor and gear pump defective	Phone the technical service
Gear pump is defective	Phone the technical service



Problem: the lift does not lower!

Potential causes:

An obstacle is restricting the lift from being lowered

Fuse is defective

The ratchets are locked of defective

Button "unlocking the ratchets" is defective

Wrong sequence when operation

No feedback from the ratchet switch (ratchet unlocked),

ratchet magnet defective (no green LED shine)

solution:

(see chapter 6.1)

Check the fuse

Phone the technical service

Phone the technical service

See chapter 5.2

Phone the technical service

9.1 Lowering onto an obstacle

• In case the lift is lowering onto an obstacle, only the ropes becomes flabby (slack) which are in the near area of the obstacle. Under the rail at the hydraulic cylinder is a safety device, which switches the lifting platform off as soon as a rope becomes flabby or tears. During this procedure by spring action a sliding element on the piston rod is pushed onto a limit switch.

The lift switched off and the lowering procedure stops.

• In case the ropes are slack, press only the button "lifting" (A) and the button (E) simultaneously and raise the lift until the obstacle can be removed.

9.2 Emergency lowering

It is possible to open the hydraulic valve manually to lower the lift into the lowest position.



A emergency lowering is an intervention into the controls of the lift and can be done only by experienced expert.

The emergency lowering must be carried in this order. Otherwise a malfunction may lead to damage to equipment, injury or even death.



Every kind of external leakage must be removed. This is particularly necessary before an emergency lowering.

The emergency lowering may only be done by persons who are trained in using the lift.

- Loosen and remove the cover of the safety ratchet at the crossbeam.
- In case the lift is locked in the safety ratchets, every ratchet must pull back manually. First, raise the crossbeam with a help of a jack until the tooth of the ratchet is movable. Fasten the ratchet with suitable support (wire), so the ratchet tooth of the ratchet can not engage in ratchet-strip any more.
 - Repeat this process at all four ratchets.
- Check all danger points of the lift and be sure that there are no objects or people in the working area (danger area) around the lift or on the lift.



Version with double set valve at the hydraulic cylinder.
 Press the valve (under the Platform directly at the cylinder) with a suitable object and hold it during emergency lowering.

Pic 4: Double seat valve with lowering device

- Check all danger points of the lift and be sure that there are no objects or people in the working area (danger area) around the lift or on the lift.
- This valve is to be pressed with a suitable article. The lowering begins directly.
- Observe the complete lowering procedure. With danger let go off the valve.
- · Lower the lift in the lowest position and remove the vehicle.
- Switch off the main switch and secure it against unauthorised operation until the defective pieces or valves have been replaced.
 - Phone your service partner.
- If the lift has been deemed safe to operate, carry out a reset as described in the operating instructions.



Do not work with the lift until the defective parts are changed.



After the emergency-lowering process, remove the wire at the ratchets; otherwise the safety device is out of function.

10 Inspection and Maintenance



Before conducting maintenance work, preparations must be made to ensure that during maintenance and repair work there is no risk to the safety of people working on or around the lift and also that there is no risk of damage to equipment being used on or around the lift.

To guarantee the utmost availability and to ensure that the lift remains functional, maintenance work contracts are organised between our clients and their local retailers.

A service must be performed at regular intervals of 3 months through the operator in accordance with following service manual. If the lift is in continuous operation or in a dirty environment, the maintenance rate must be increased.

During daily operation the lift must be closely observed to ensure that it is functioning correctly. In the case of malfunction or leakage the technical service must be informed.

10.1 Maintenance plan of the lift

- Before beginning any maintenance work isolate the power supply. Secure the main switch (lock it). Secure the danger area around the automotive lift and secure the lift against unintentional lowering.
- · Clean and check the stripper of the cylinder.

muse baum

Operating Instruction and Documentation 4.45 HN

- · Clean the piston-rod using compressed air.
- Examine the energy chain. Clean it and examine the supply lines and the chain for damages.
- Check the condition of ropes. If torn wires are discovered, the complete rope set must be changed.
- Check all roles for wear.
- · Check the condition of the electrical parts.
- Clean and lubricate the moving parts of the lift (hinge bolts, sliding pieces, sliding surfaces) grease with a multipurpose liquid (example: Auto Top 2000 LTD. Agip).
- Grease the lubricate nipples with a multipurpose lipid. (example: Auto Top 2000 LTD. Agip).
- Check the function of the CE-Stop + acoustic signal.
- Clean and check the function of the ratchet. Grease the surface with a multipurpose lipid.
- Check all welded joints for cracks on the automotive-lift.
 If any cracks are found on the lift cease use immediately. Switch-off and secure the main switch (lock) and call the service partner.
- Check all surfaces and repair if necessary.
- Damage to external surfaces, must be immediately repaired.
 - If theses repairs are not made immediately, permanent damage to the powder-coated surface may result.
 - Repair and clean damaged areas with an abrasive paper (grain 120). After this is complete, use a suitable paint (observe the RAL Number).
- Check the zinc surface and repair it with a suitable tool. Use abrasive paper (grain 280).
 White rust can result from moisture laying in certain areas for long periods of time. Poor aerating can also result in rust formation.
 - Rust may result from mechanical damage, wear, aggressive sediments (de-icing salt, liquids) or insufficient cleaning.
 - Repair and clean these areas with abrasive paper (grain 280).
 - After this is complete, use a suitable paint (observe the RAL Number).
- The hydraulic oil has to be changed at least once a year. To change the oil, lower the lift into its lowest position. Empty all tanks and refill with clean oil, approx. (see chapter 3.) per hydraulic unit are needed.
 - Use an ATF-Suffix hydraulic-oil (OEST Company) if the ambient temperature is under 5 degrees centigrade. After filling, the hydraulic oil must be between the upper and lower markings of the oil level gauge.
 - Remove the old oil according to the appropriate regulations.
- · Check the hydraulic tubes for leakage.
- Durability of the hydraulic hoses:
 - The use duration of the hose lines should not exceed six years, including a storage time of at most two years.
- · Check that all screws and bolts are correctly torque (turning moments, see the list)



Turning moment for screws property class 8,8

0,10*	0,15**	0,20 * * *	
20	25	30	
40	50	60	
69	87	105 260 520	
170	220		
340	430		
590	740	890	
	20 40 69 170 340	20 25 40 50 69 87 170 220 340 430	

property class 10.9

	0,10*	0,15**	0,20 * * *	
M8	30	37	44	
M10	0 59 73		87	
M12	100	125	151	
M16	250 315		380	
M20	490	615	740	
M24	840 1050		1250	

- sliding friction 0,10 for very good surfaces, lubricated
- * * sliding friction 0,15 for good surfaces, lubricated oder dry
- * * sliding friction 0,20 surface black or phosphatized, dry

Pic. 5:

10.2 How often must the lift be cleaned?

A regular and appropriate maintenance practice will aid the preservation of the lift.

No guarantees can be given when damage (egg rust or fading colour) is the direct result of poor maintenance and cleaning practice.

Regular cleaning of all kinds of dirt is the best protection against wear and the formation of rust and will prolong the life of the lift

- Dirty deposits that can cause rust include:
 - · de-icing salt
 - · sand, pebble stone, natural soil
 - · all types of industrial dust
 - · water; also in connection with other environmental influences
 - · all types of aggressive deposits
 - · constant humidity caused by insufficient ventilation

Obviously this is dependent on the type of work being done with the lift, the degree of cleanliness of the workshop and location of the lift. The degree and amount of dirt is dependent on the season, on the weather conditions and the ventilation of the workshop.

During poor conditions it may be necessary to clean the lift once week, but cleaning once a month will suffice.

Clean the lift and the floor with a non-aggressive and non-abrasive detergent. Use a gentle detergent to clean the parts. Use an standard washing-up liquid and lukewarm water.

- Do not use steam jet cleaners.
- Remove all dirt carefully with a sponge or if necessary with a brush.
- Ensure that no washing-up liquid is left on the lift after cleaning.
- Do not use aggressive means for cleaning the workshop floor and the automotive lift.
- A permanent contact with any kind of liquid is not allowed. Do not use high pressure devices for cleaning the lift.
- After cleaning dry the automotive-lift with a suitable type of cloth and inject it with a wax spray or an oil spray.



11 Security check

The security check is necessary to guarantee the safety of the lift during use. It has to be performed in the following cases:

- Before the initial operation, after the first installation.
 Use the form "First security check before initiation"
- In regular intervals after the initial operation, at least annually.
 Use the form "Regular security check at least annually"
- 3. Every time the construction of that particular lift has been changed.

 Use the form "Extraordinary security check"



The first and the regular security check must be performed by a competent person. It is also recommended to carry out a service on the lift at this time.



After the construction of the lift has been changed (changing the lifting height or capacity for example) and after serious maintenance works (welding load bearing parts) an extraordinary security check must be performed by an expert.

This manual contains forms with a schedule for the security checks. Please us the appropriate forms for the security checks. The forms should remain in this manual after they have been filled out. A short description about special safety devices follows.

12 Handing over and Initiation

12.1 Regulations

- The installation of the lift is performed by trained technicians of the manufacturer or one of its distribution partners. If the operator can provide trained mechanics, he or she can install the lift by him or herself. The installation has to be done according to this regulation.
- Installing the standard-automotive lift in a hazardous location or a washing bay is not allowed.
- Before installation a sufficient foundation must be constructed. If the foundation is already
 constructed then proof that the foundation conforms to the standard is required.
 A level foundation for the installation is required. The foundations must be based in a frost
 resistance depth, both outdoors and indoors in a position where the installer believes there is
 no chance of frost.
- An standard electrical supply 3~/N+PE, 400 V, 50 Hz must be provided. Observe the electrical power supply of your country.
 The supply line must be protected with a time-lag fuse T16A (VDE0100 German regulation).
 The minimum diameter amounts to 2.5 mm².
- All cable ducts must be equipped with protective coverings to prevent accidents.
- After assembly of the lift, the protective grounding of the lift must be examined after International Electronical Commission (IEC) guidelines (60364-6-61) before first start-up by operators. Also an insulation resistance examination is recommended.



12.2 Erection and doweling of the lift

It is necessary to dowel the columns at 4 points. For this a concrete floor without reinforcement, thickness of 140 mm and quality C20/25 is needed. In case of doubt a test drill is necessary and a dowel is to put in. Afterwards the Liebig-dowel (German Dowel manufacturer) is to fasten with a torque of 40 Nm. If the necessary torque is too low or if there are cracks in the concrete floor, a foundation in accordance with the sheet "foundation plan" is to erected. As well it must be paid attention that the installation place is even to guarantee a horizontal erection of the lift.

- Put runways on two erection trestles at installation place, pay attention of exactly difference between the runways (refer to data sheet)
- Position the Traverses on the face of the runways, and put the plugs together.
- Lay out Ropes into right position (see picture 8)
- Fasten the crossbeam at the rail. Connect the plugs (optional: lighting, CE-Stop switch).
- · Pull the ropes through the crossbeam.
- Pull cables (power supply, air etc.) through the crossbeam and connect.
- · Position the columns at the end of the crossbeam.
- · Adjust the columns with a water bubble.
- Bore holes to fix the dowels through the borings of the base plates. Clean holes with pressure air. Put in safety dowels with washers in borings. The manufacturer demands LIEBIG safety dowels type BM 10 or equal dowels of another manufacturer (with allowance) but observe their regulations! Before doweling check concrete floor with quality C20/25 if the concrete floor goes to the top edge of the floor. In this case the dowels have to be chosen according to picture 9. If the ground is covered with floor tiles, the dowels have to be chosen according to picture 10.
- · Tighten the dowels a little bit.
- · Fasten the ropes at the top of the column.
- · Check the position of the columns again.
- · Connect the electrical power supply.
- · Fasten the crossbeam at the rail one more time.
- Fill in the hydraulic oil, approx. 10 litre.



In case of operation the automotive-lift, the chapter "Safety regulations" and "Operating instruction" must be observed.

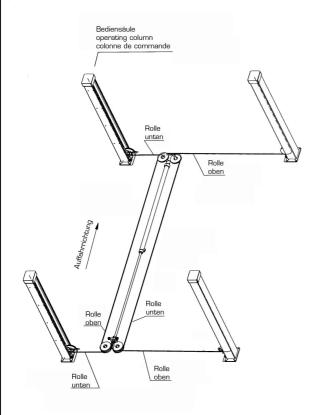
- Raise the lift until the supports can be removed. Press the button "lifting"
- Remove the supports.
- Lower the lift into the lowest position. (see chapter 8.2). Fasten the ratchet-strip.
- · Raise the lift and hang the spring into ratchet strip.





Pic 6: Hang up the spring into the ratchet-strip

- Raise the lift into the ratchet. (press the button "B" and the button "C").
- Adjust the columns again with a water bubble.
- · Fasten the dowels with a torque key.
- Fasten the ramps and the safety device at the end of the rail.
- Adjust the sliding guidance at the crossbeam (approx. 4-5 mm movement between the sliding guidance and the column).
- Adjust regular height of the rails at all of the four columns by moving the nuts, which fix the
 carrying ropes in the head plate. For demanded measuring accuracy of all important vehicle
 manufacturer it is necessary to install the lift very exactly and to line it up. For this to the
 following points should be paid attention.
- Lift the automotive lift to eye level and lower it down in the ratchet (refer to operating instructions).



Rolle unten = pulley down Rolle oben = pulley above

Pic 7: position of the ropes

12.3 Change of lift location

If the place of installation is to be changed, the new place has to be prepared in according to the regulations of the first installation. The change should be performed in accordance with the following points:

- Remove the spring at the ratchet-strip.
- · Lower the lift in the lowest position
- Loosen and remove the ratchet-strip. If necessary, pull back the ratchet manually.
- · Remove the cover of the Oil tank and remove the oil.
- · Raise the lift on a working height. Press the button "lifting"
- Lower the lift until the rails are lay on the erection trestles.
- · Disconnect the power supply.
- Disconnect the hydraulic hoses.
- Loosen and remove the dowels.
- Loosen and remove the screws of the crossbeam.
- · Transport the automotive-lift to the its new location
- Install the lift in accordance with chapter 9 " Installation and Initiation".



Use new masonry-bolts, the used bolts can not be used again.



A security check must be performed before reinitiating by a competent person. Use form "Regular security check"

12.4 Initiation

Before the initiation a security check must be carried out. Therefore use the form: First security check.



If the lift is installed by a competent person, he or she is to perform the security check. If the operator installs the lift by him or herself, he or she must instruct a competent person to perform the security check.

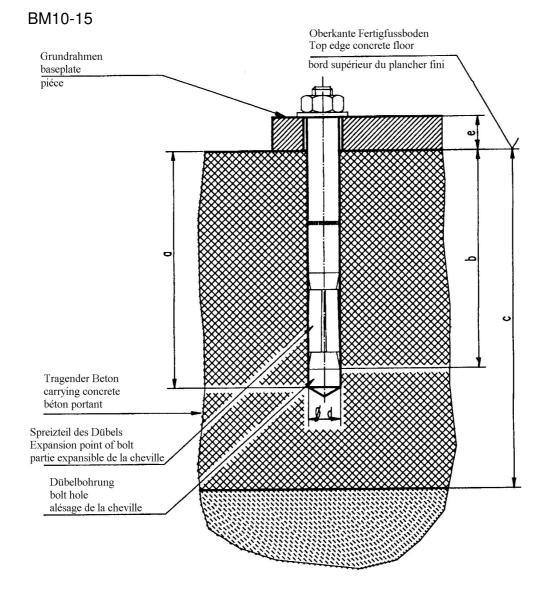
The competent confirms the faultless function of the lift in the installation record and the form for the security check and authorises the use of the lift.



Please send the completed installation record to the manufacturer after installation.



Picture 8: choice of the dowel length without floor pavement or tile surface



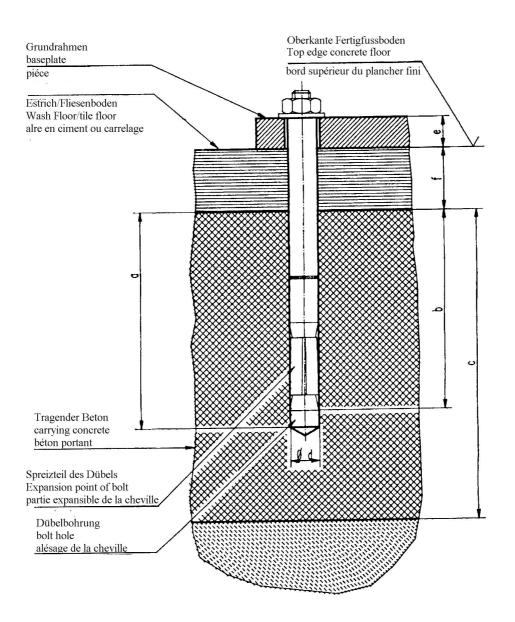
Liebig-dowels		
Dowel type		BM10-/70/40
Drilling depth	а	85
Min. anchorage depth	b	70
Thickness of concrete	С	min. 140(*)
Diameter of bore	d	15
Thickness of the lift-pieces	е	0-40
Number of dowels		16
Starting torque		40

(*) minimum thickness of concrete by using the mentioned dowels Otherwise observe the regulations of the foundation plan.

You can use equivalent dowels from another dowel manufacturer (with license) but observe their regulation.



Picture 9: choice of the dowel length with floor pavement or tile surface

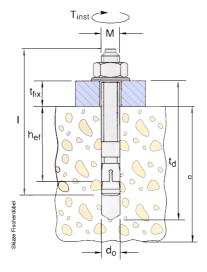


Liebig-dowels				
Dowel type		BM10-15/70/65	BM10-15/0/100	BM10-15/70/140
Drilling depth	а	85	85	85
Min. anchorage depth	b	70	70	70
Thickness of concrete	С	min.140(*)	min.140(*)	min.140(*)
Diameter of bore	d	15	15	15
Thickness of the lift-pieces	е	40-65	65-100	100-140
Number of dowels		16	16	16
Starting torque		40 Nm	40Nm	40Nm

(*) minimum thickness of concrete by using the mentioned dowels Otherwise observe the regulations of the foundation plan.

You can use equivalent dowels from another dowel manufacturer (with license) but observe their regulation.





Änderungen vorbehalten! subject to alterations! sous réserve des modifications!

fischer-Dübel		Jumbo ^b , Sprinter ^b ,	2.30 SL ^d , 2.40 SL ^e , SPL3000 ^d , SPL4000 ^e UNI-LIFT 3500 NT/CLT ^d	HDL5000°, HDL6500°, 2.50 SL			
Dübel typ of dowel type de cheville		FH 15/50 B Bestellnr. 970265	FH 18 x 100/100 B Bestellnr: 972230	FH 24/100 B Bestellnr. 970267			
Bohrteife drilling depth Profondeur de l'alésage	td	145	230	255			
Mindestverankerungstiefe min.anchorage depth Profondeur minimale dáncrage	hef	70	100	125			
Betonstärke thickness of concrete Epaisseur du béton	С	siehe den aktuellen Fundamentplan see current foundation-diagram drawing vois le plan de fondation actuel					
Bohrerdurchmesser diameter of bore Diamètre de l'alésage	do	15	18	24			
Bauteildicke thickness of the lift-piece Epaisseur de la pièce	tfix	0-50	0-100	0-100			
Anzugsdrehmoment Nm turning moment moment d'une force	Mo	40	80	120			
Gesamtlänge Total length Longueur totale	I	155	230	272			
Gewinde Thread fil	М	M10	M12	M16			
	а	4					
Stückzahl	b	8					
piece number	С	10					
nombre des pièces	d	12					
	е	16					
	f	20					

Montage





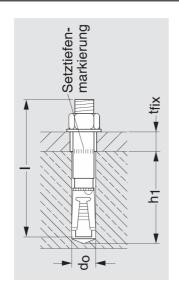


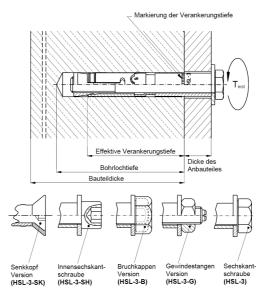




Es können auch gleichwertige Sicherheitsdübel anderer Hersteller (mit Zulassung) unter Beachtung deren Bestimmungen verwendet werden. It is possible to use equivalent safety-dowels (with license) of other manufacturer but observe their regulations. Des chevilles des autres marques (autorisées) peuvent aussi être choisies en respetant les directives du fabricant.





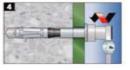


HILTI - Dübel								
		4.45 HN ^e						
Bodenbelag (Estrich, Fliesen)		ohne Bodenbelag	ohne Bodenbelag	mit Bodenbelag	ohne Bodenbelag	mit Bodenbelag		
Dübel typ of dowel type de cheville		HSL-3-G M10/40 Art.Nr.: 371797	HSL-3-G M12/50 Art.Nr.: 371800	HSL-3-G M12/100 Art.Nr.: 371831	HSL-3-G M16/50 Art.Nr.: 371803	HSL-3-G M16/100 Art.Nr.: 371832		
Mindesetbohrtiefe drilling depth Profondeure de l'alesage	h ₁	90	105	105	125	125		
Mindestverankerungstiefe min.anchorage depth Profondeure minimale dancrage	h _{ef}	70	80	80	100	100		
Betonstärke thickness of concrete Epaisseur du beton	h _{min}	siehe den aktuellen Fudamentenpaln see current foundation-diagram drawing vois le plan de foundation actuel						
Bohrerdurchmesser diameter of bore Diametre de l'alesage	d _o	15	18	18	24	24		
Bauteildicke thickness of the lift-piece Epaisseur de la piece	t_{fix}	0-40	0-50	0-100	0-50	0-100		
Anzugsdrehmoment Nm turning moment moment d'une force	T _{inst}	35	60	60	80	80		
Gesamtlänge Total length Longueur totale	I	135	164	214	188	238		
Gewinde Thread fil	М	M10	M12	M12	M16	M16		
	а	4						
	b	8						
	С	10						
Stückzahl	d			12				
piece of number	е	16						
nombre de pieces	f	20						
	а	14						











First security check before installation Fill out and leave in this manual Serial-number: aldefect verikind of check right missing fication remark Type plate..... Short operating instruction..... Sticker max. capacity..... Designation lifting/lowering..... Designation lifting into the ratchet..... Detailed operating instruction..... Lockable main switch..... Condition, Function Button "Lifting"..... Condition, Function Button "Lowering "..... Function Button "unlocking ratchet"..... Function "Lifting into the ratchet"..... Condition "roll over safety device"..... Condition drive on ramps..... Function LED lights..... Condition cover..... Condition ratchet and ratchet strip..... Condition automotive-lift..... Condition bolts and bearings Construction (deformation, cracking) Function movable rail..... Condition welding..... Torque moment of screws and dowels..... Condition hydraulic unit..... Condition colour..... Condition ropes and fastening..... Condition piston rod..... Closeness of the hydraulic system..... Level of hydraulic oil..... Condition hydraulic hoses..... Condition electrical cable..... Condition concrete Function test with vehicle..... Function test CE-STOP..... Function lighting (optional)..... (mark here applicable, in case of verification mark in addition to the first mark!) Security check carried out: Carried out the company: Name, address of the competent: Result of the Check: Initiation not permitted, verification necessary ☐ Initiation possible, repair failures until..... No failings, Initiation possible signature of the expert signature of the operator If failures must be repaired: Failures repaired at: signature of the operator (Use another form for verification!)



Regular security check and Maintenance F Fill out and leave in this manual Serial-number: aldefect verikind of check right missing fication remark Type plate..... Short operating instruction..... Sticker max. capacity..... Designation lifting/lowering..... Designation lifting into the ratchet..... Detailed operating instruction..... Lockable main switch..... Condition, Function Button "Lifting"..... Condition, Function Button "Lowering "..... Function Button "unlocking ratchet"..... Function "Lifting into the ratchet"..... Condition "roll over safety device"..... Condition drive on ramps..... Function LED lights..... Condition cover..... Condition ratchet and ratchet strip..... Condition automotive-lift..... Condition bolts and bearings Construction (deformation, cracking) Function movable rail..... Condition welding..... Torque moment of screws and dowels..... Condition hydraulic unit..... Condition colour..... Condition ropes and fastening..... Condition piston rod..... Closeness of the hydraulic system..... Level of hydraulic oil..... Condition hydraulic hoses..... Condition electrical cable..... Condition concrete Function test with vehicle..... Function test CE-STOP..... Function lighting (optional)..... (mark here applicable, in case of verification mark in addition to the first mark!) Security check carried out: Carried out the company: Name, address of the competent: Result of the Check: Initiation not permitted, verification necessary ☐ Initiation possible, repair failures until..... No failings, Initiation possible signature of the expert signature of the operator If failures must be repaired: Failures repaired at: signature of the operator (Use another form for verification!)



Regular security check and maintenance Fill out and leave in this manual Serial-number: aldefect verikind of check right missing fication remark Type plate..... Short operating instruction..... Sticker max. capacity..... Designation lifting/lowering..... Designation lifting into the ratchet..... Detailed operating instruction..... Lockable main switch..... Condition, Function Button "Lifting"..... Condition, Function Button "Lowering "..... Function Button "unlocking ratchet"..... Function "Lifting into the ratchet".... Condition "roll over safety device"..... Condition drive on ramps..... Function LED lights..... Condition cover..... Condition ratchet and ratchet strip..... Condition automotive-lift..... Condition bolts and bearings Construction (deformation, cracking) Function movable rail..... Condition welding..... Torque moment of screws and dowels..... Condition hydraulic unit..... Condition colour..... Condition ropes and fastening..... Condition piston rod..... Closeness of the hydraulic system..... Level of hydraulic oil..... Condition hydraulic hoses..... Condition electrical cable..... Condition concrete Function test with vehicle..... Function test CE-STOP..... Function lighting (optional)..... (mark here applicable, in case of verification mark in addition to the first mark!) Security check carried out: Carried out the company: Name, address of the competent: Result of the Check: Initiation not permitted, verification necessary ☐ Initiation possible, repair failures until..... ☐ No failings, Initiation possible signature of the expert signature of the operator If failures must be repaired: Failures repaired at: signature of the operator (Use another form for verification!)



Regular security check and maintenance

Fill out and leave in this manua	al	Serial-number:		
	al-	defect	veri-	
kind of check	right	missing	fication	remark
Time plate				
Type plate	\vdash	닏	닏	
Short operating instruction	H	님	님	
Sticker max. capacity	\vdash	닏	닏	
Designation lifting/lowering	\vdash	닏	닏	
Designation lifting into the ratchet	\sqcup	닏	닏	
Detailed operating instruction	Ц	Ц		
Lockable main switch	Ц	Ц	\sqcup	
Condition, Function Button "Lifting"	\sqcup	Ц	\sqcup	
Condition, Function Button "Lowering "	Ц	닏	닏	
Function Button "unlocking ratchet"	님	닏	닏	
Function "Lifting into the ratchet"	\vdash	님	님	
Condition grive on ramps	H	H	님	
Condition drive on ramps Function LED lights	H	님	님	
Condition cover	H	Η	님	
Condition ratchet and ratchet strip	H	H	H	
Condition automotive-lift	H	H	H	
Condition bolts and bearings	H	H	H	
Construction (deformation, cracking)	Ħ	Ħ	Ħ	
Function movable rail	Ħ	Ħ	Ħ	
Condition welding				
Torque moment of screws and dowels				
Condition hydraulic unit				
Condition colour				
Condition ropes and fastening				
Condition piston rod				
Closeness of the hydraulic system				
Level of hydraulic oil	Ц	닏	닏	
Condition hydraulic hoses	\sqcup	님	닏	
Condition electrical cable	님	님	님	
Condition concrete Function test with vehicle	H	님	님	
Function test CE-STOP	H	H	H	
Function lighting (optional)	H	H	님	
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Regular security check and maintenance Fill out and leave in this manual Serial-number: aldefect verikind of check right missing fication remark Type plate..... Short operating instruction..... Sticker max. capacity..... Designation lifting/lowering..... Designation lifting into the ratchet..... Detailed operating instruction..... Lockable main switch..... Condition, Function Button "Lifting"..... Condition, Function Button "Lowering "..... Function Button "unlocking ratchet"..... Function "Lifting into the ratchet"..... Condition "roll over safety device"..... Condition drive on ramps..... Function LED lights..... Condition cover..... Condition ratchet and ratchet strip..... Condition automotive-lift..... Condition bolts and bearings Construction (deformation, cracking) Function movable rail..... Condition welding..... Torque moment of screws and dowels..... Condition hydraulic unit..... Condition colour..... Condition ropes and fastening..... Condition piston rod..... Closeness of the hydraulic system..... Level of hydraulic oil..... Condition hydraulic hoses..... Condition electrical cable..... Condition concrete Function test with vehicle..... Function test CE-STOP..... Function lighting (optional)..... (mark here applicable, in case of verification mark in addition to the first mark!) Security check carried out: Carried out the company: Name, address of the competent: Result of the Check: Initiation not permitted, verification necessary ☐ Initiation possible, repair failures until..... ☐ No failings, Initiation possible signature of the expert signature of the operator If failures must be repaired: Failures repaired at: signature of the operator (Use another form for verification!)



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Extraordinary security check Fill out and leave in this manual Serial-number: aldefect verikind of check right missing fication remark Type plate..... Short operating instruction..... Sticker max. capacity..... Designation lifting/lowering..... Designation lifting into the ratchet..... Detailed operating instruction..... Lockable main switch..... Condition, Function Button "Lifting"..... Condition, Function Button "Lowering "..... Function Button "unlocking ratchet"..... Function "Lifting into the ratchet"..... Condition "roll over safety device" Condition drive on ramps..... Function LED lights..... Condition cover..... Condition ratchet and ratchet strip..... Condition automotive-lift..... Condition bolts and bearings Construction (deformation, cracking) Function movable rail..... Condition welding..... Torque moment of screws and dowels..... Condition hydraulic unit..... Condition colour..... Condition ropes and fastening..... Condition piston rod..... Closeness of the hydraulic system..... Level of hydraulic oil..... Condition hydraulic hoses..... Condition electrical cable..... Condition concrete Function test with vehicle..... Function test CE-STOP..... Function lighting (optional)..... (mark here applicable, in case of verification mark in addition to the first mark!) Security check carried out: Carried out the company: Name, address of the competent: Result of the Check: Initiation not permitted, verification necessary ☐ Initiation possible, repair failures until..... ☐ No failings, Initiation possible signature of the expert signature of the operator If failures must be repaired: Failures repaired at: signature of the operator

(Use another form for verification!)